

## DW618 Speed Selection

Material	Cutter Diameter	Setting 1 8,000 rpm	Setting 2 12,000 rpm	Setting 3 14,000 rpm	Setting 4 18,000 rpm	Setting 5 21,000 rpm	Setting 6 24,000 rpm
hardwood	small	∅	∅	✓	★	♥♥	★
	medium	∅	∅	✓	♥♥	★	∅
	large	★	♥♥	✓	∅	∅	∅
softwood	small	∅	∅	✓	★	♥♥	♥♥
	medium	∅	✓	★	♥♥	♥♥	♥♥
	large	★	♥♥	✓	∅	∅	∅
plastic laminated chipboard	small	∅	∅	✓	★	♥♥	♥♥
	medium	∅	✓	★	♥♥	♥♥	♥♥
	large	✓	♥♥	★	∅	∅	∅
solid plastic	small	∅	✓	★	★	♥♥	♥♥
	medium	∅	✓	♥♥	♥♥	★	★
	large	★	♥♥	✓	∅	∅	∅

small – ½" or less    ———    medium – ½"-1 ⅛"    ———    large – 1 ⅛" or more

∅ not recommended    —    ✓ satisfactory    —    ★ good    —    ♥♥ very good

settings are approximate depending on the wood

formatted by Bob Stewart (Phydeaux @ WoodNet) from the DW618 Instruction Sheet